

# **CEMPROTEC ELASTIC**

# **Elastomeric Cementitious Modified Flexible Coating**

#### **USES**

**CEMPROTEC ELASTIC** is an elastomeric, cementitious modified, polymer-rich coating which maintains its flexibility under permanent immersion and when exposed externally. It is ideally suited for waterproofing and protecting concrete and masonry structures which exhibit cracking and where further movement is expected. Typical applications include the sealing of water tanks, waterproofing of exposed, buried or green roofs, and use as a crack isolation membrane on concrete floors or screeds. It can be reinforced with **CEMPROTEC Geo80** over generally cracked substrates or **CEMPROTEC 2000-S** to treat formed joints and dominant cracks.

# **ADVANTAGES**

- · Pre-packaged materials only requiring mixing on site.
- Brush, trowel or spray applied, normally in two coats. Flooring applications are a one coat operation.
- Tough, flexible coating which maintains its elastomeric properties even under immersed conditions to accommodate movement in cracks.
- Good abrasion and very high resistance to freeze/thaw cycles and de-icing salts.
- Excellent adhesion to sound prepared concrete and masonry substrates as well as steel.
- Dense matrix offers low permeability to water, even at 10 bar pressure, and very high diffusion resistance to carbon dioxide gas.
- A 2mm coat provides the equivalent to 135mm of good quality concrete cover.
- Can be applied to damp substrates in temperatures down to 5°C.
- Water-based product, free from hazardous solvents, ideal for use in confined spaces. Non-toxic when cured.
- Barrier to root penetration making it suitable for green roof applications.

# PRODUCT DESCRIPTION

**CEMPROTEC ELASTIC** is a two component, cementitious modified, polymer-rich coating with excellent adhesion to prepared concrete and masonry substrates. When mixed it exhibits a good degree of thixotropy to enable ease of application by brush or spray techniques to give an even finish with no sagging, even in vertical situations. It hydrates to form a durable, highly alkaline, permanently elastomeric coating which not only protects the concrete or other substrates from water penetration and carbon dioxide diffusion, but also accommodates movement in cracks. It is non-hazardous and ideally suited for application in confined spaces.



# Flexcrete Technologies Ltd Tomlinson Road, Leyland PR25 2DY England 15

0086-CPD-530942

EN1504-2: Surface Protection Systems - Coating Protection Against Ingress (PIC)

Adhesive Bond: ≥ 0.8 MPa
Water Vapour Permeability: Class I <5m

Permeability to CO<sub>2</sub>: Equivalent to 135mm of

concrete

Thermal Compatibility EN13687-1: > 0.8 MPa

Capillary Absorption: Class III<0.1 kg.m<sup>-2</sup>.h<sup>-0.5</sup>
Dangerous Substances: Complies with 5.4
Reaction to Fire: Euroclass B-s1, d0

Cracking Bridging EN1062-7:

Static Class A5 >2500µm

Dynamic Class 4.1: 0.2-0.5mm

# **COMPLIANCE**

CE marked in accordance with BS EN 1504 Part 2. WRAS Approved for use in contact with potable water.

# **MECHANICAL CHARACTERISTICS (TYPICAL)**

Compressive Strength: BS 4551 Tested at 20°C 28 days 8 - 10 MPa

Flexural Strength: BS 4551 Tested at 20°C 28 days 3.5 - 4.0 MPa

Tensile Strength: 2mm film cured for 28 days

Ambient 0.5 MPa Immersed 0.4 MPa

Elongation: 2mm film cured for 28 days

Ambient 120 - 130% Immersed 70 - 80%

Water Permeability Coefficient: DIN 1048 Part 1 5.37 x 10<sup>-16</sup> m/sec

ie. 2mm ELASTIC = 2270mm typical concrete

Oxygen Diffusion Coefficient: BS EN1062-6 Taywood Test

 $Do_2 = 1.706 \times 10^{-5} \text{ cm}^2 \text{s}^{-1}$ 

 $\label{eq:concrete} (Normal concrete \quad Do_2 = 2.2 \ x \ 10^{-3} \ cm^2 s^{-1})$  Lupin Root Resistance DD CEN/TS 14416 : 2005

Barrier to root penetration.

#### **APPLICATION DATA**

Application Guide available on request.

#### **PREPARATION**

The areas to be treated must be free from all unsound material, i.e. dust, oil, grease, corrosion by-products and organic growth. Smooth surfaces should be cleaned to remove release agents, curing compounds and surface laitance, preferably using wet grit or water blasting techniques or equivalent approved methods, and any steel cleaned to bright metal. The concrete sub-base should be a minimum of 20N/mm².

#### **PRIMING**

The prepared substrate should be thoroughly soaked (preferably 24 hours before) with clean water until uniformly saturated without standing water. Except when reinforcing with **CEMPROTEC Geo80**, floors & other horizontal areas should be sealed with **CEMPROTEC EF PRIMER** to prevent outgassing.

#### **MIXING**

Shake Part A (liquid) and pour into a suitable mixing vessel. Slowly add the Part B (powder) and mix for a minimum of 5 minutes until homogeneous. The modules must be mechanically mixed using a drill and paddle specially designed to entrap as little air as possible. Bottles of liquid and bags of powder are <u>not</u> to be split.

#### **PLACING**

**CEMPROTEC ELASTIC** is applied by brush or trowel over smaller areas, taking care to ensure that air is not entrapped into the surface. Over larger areas, spray techniques are recommended. Apply the first coat, approximately 1mm thick, onto the prepared substrate. If necessary, embed **CEMPROTEC Geo80**. To ensure total protection, a second coat should be applied in the same way, after waiting approximately 4-6 hours -depending on temperature (when the first coat is stable but not fully set). On horizontal deck applications, apply a single 2mm layer with a skid leveller or notched trowel, and immediately release entrapped air with a spiked roller. **IMPORTANT NOTES:** 

- 1. Apply only to clean, sound substrates which should be saturated but surface-dry & free of water back pressure.
- 2. Care should be taken when curing in hot, sunny or windy conditions.
- 3. **CEMPROTEC ELASTIC** is not a decorative finish and may temporarily discolour until uniformly weathered. It may, however, be overcoated with a specialist membrane in the Flexcrete range.

#### REINFORCEMENT

Over expansion or formed joints and other critical movement areas, **CEMPROTEC ELASTIC** may require reinforcing with **CEMPROTEC 2000-S**. Embed the reinforcement in a 1mm layer of **CEMENTITIOUS COATING 851** or **CEMPROTEC E942** pressing the fabric into the freshly applied material and leave to become stable. Finish with a 1mm coat of **CEMPROTEC ELASTIC** if using as a localised joint or crack sealing system. See separate technical data sheet for **CEMPROTEC 2000-S** for further information. **CEMPROTEC Geo80** should be used over surfaces exhibiting general cracking.

## **CURING**

Normal procedures relating to curing of cementitious products should be strictly adhered to. It is important that the surface of the coating is protected from strong sunlight and drying winds with **FLEXCRETE CURING MEMBRANE WB**, polythene sheeting, damp hessian or similar. Alternatively, **CEMPROTEC EF GRIT** can be broadcast into the surface (approximately  $2kg/m^2$ ) taking care to ensure that the full depth of the coating is not penetrated, to provide effective curing whilst also creating a more abrasion and slip resistant finish. Curing must commence within 10-15 minutes of the completed application.

#### **TECHNICAL DATA**

Mixed Colour:Grey & WhiteMin Application Temp.:5°CMixed Density:1600 kg/m³Max Application Temp.:35°C

No. of coats required: Two at 1mm for overhead & vertical Working Life (Approx.): 45 minutes at 20°C applications, one at 2mm on floors. Finishing Time: Within 10 minutes of

Drying Time: 4-6 hours depending upon temp. placing.

# **PACKAGING AND COVERAGE**

Pack Size: Grey - 30kg composite White - 15kg composite (2 x 7.5kg)
Yield: 18.8 litres per 30kg pack (Grey) 9.4 litres per 15kg pack (White)

Coverage: 1.6 kg/mm/m<sup>2</sup>

On repaired and normal concrete surfaces, a 30kg pack at 2mm thickness will cover 9.4m². If embedding **CEMPROTEC 2000-S**, a 15 kg pack will embed 58 metres of 120mm width tape and 39 metres of 200mm width tape at 1mm thickness. When using **CEMPROTEC 2000-S** as a localised joint system, a second coat at 1mm should be applied to finish.

# **CLEANING**

All tools should be cleaned with water immediately after use.

#### **SHELF LIFE**

12 months in dry, frost free conditions with unopened bags at 20°C.

# **SAFETY DATA**

Safety Data Sheet available on request.

The information herein is correct to the best of our knowledge, but it does not necessarily refer to the particular requirements of the customer. If the customer has any particular requirements it should make them known in writing to Flexcrete Technologies Limited, and obtain further advice accordingly.



Flexcrete Technologies Limited
Tomlinson Road
Leyland
Lancashire
PR25 2DY
United Kingdom
Tel: +44 (0) 845 260 7005
Fax: +44 (0) 845 260 7006
Email: info@flexcrete.com

Web: www.flexcrete.com





FM 41091 EMS 597350 OHS 597351

Quality Environmental Health & Safety